

CLAIMS:

1. A method of manufacturing a super-thin advertising and decorative zipper tab, comprising the following steps:

1) casting the first mold with one end of a soft string disposed therein;

5 2) providing a sprue on the first mold at a position under the soft string before closing the first mold and injecting plastic to conjunct the soft string within the first molding blank; and

10 3) placing the first molding blank into a second mold such that a sprue is provided at a position above the soft string before closing the second mold and injecting plastic to conjunct half of the second molding blank with the soft string, in order to manufacture a super-thin advertising and decorative tab;

15 regarding the position switch of the respective sprues of the first and second molds, by way of the high pressure generated at the time of injecting plastic into the first mold, the soft string (or bend) can be positioned and integrally combined with the molding blank as desired; and by way of the second injection of plastic to conjunct the first and second molding blanks into one completed advertising and decorative zipper tab which tallies with the requirement of a super-thin zipper tab.

- 20 2. The method of manufacturing a super-thin advertising and decorative zipper tab according to Claim 1, wherein the center of the upper mold of

the first mold is provided with a cave around which is a flat rim.

3. The method of manufacturing a super-thin advertising and decorative zipper tab according to Claim 1, wherein the sprue of the first mold, being in a form of semicircle, is provided at a position adjacent to the mold break
5 of the upper and lower molds.

4. The method of manufacturing a super-thin advertising and decorative zipper tab according to Claim 1, wherein the shape of the cave provided in the second mold is equivalent to that of the molding blank.

5. The method of manufacturing a super-thin advertising and decorative
10 zipper tab according to Claim 1, wherein the shape of the cave provided in the second mold is larger than that of the molding blank.